

Safety Data Sheet

1. IDENTIFICATION

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| Product Identifier | TP410 Green |
| Product code | TP410-G-2L |
| Recommended use and restriction use | Inkjet printing ink |
| Supplier name | MIMAKI ENGINEERING CO., LTD. |
| Address | 2182-3 Shigeno-otsu, Tomi-shi, Nagano 389-0512 JAPAN |
| Telephone number | +81-268-64-2413 |
| Importer / Distributor name | MIMAKI SINGAPORE PTE. LTD. |
| Address | 31 Kaki Bukit Road 3 Singapore 417818 TechLink #02-03 |
| Telephone number | +65-6508-2789 |
| Emergency telephone number | +65 3165 2217 (within Singapore only) +65 3158 1074 |

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATION

Not classified.

GHS LABEL ELEMENTS

| | |
|-------------------|------|
| Pictograms | None |
| Signal Word | None |
| Hazard Statements | None |

Precautionary Statements

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| Prevention | None |
| Response | None |
| Storage | None |
| Disposal | None |

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Substances or mixtures | Mixture | |
|------------------------|----------|--------------|
| Chemical name | Contents | CAS RN |
| Propylene glycol | 1-5% | 57-55-6 |
| Pigment | 1-5% | Trade Secret |
| Others | 90-98% | Trade Secret |

4. FIRST-AID MEASURES

Description of necessary first aid measures

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| Eye contact | Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs. |
| Inhalation | Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of |

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Skin contact

inhalation of decomposition products in a fire, symptoms may be delayed.

Ingestion

Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

5. FIRE-FIGHTING MEASURES

Extinguishing media

Suitable extinguishing media

Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

None known.

Specific hazards arising from the chemical

In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products

Decomposition products may include the following materials:

carbon dioxide

carbon monoxide

nitrogen oxides

halogenated compounds

metal oxide/oxides

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

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Small spill

Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor.

7. HANDLING AND STORAGE

Precautions for safe handling

Protective measures

Advice on general occupational hygiene

Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Occupational exposure limits

Appropriate engineering controls

None.

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical

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| Eye/face protection | products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. |
| Skin protection | Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields. |
| Hand protection | Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. |
| Body protection | Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Other skin protection | Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Respiratory protection | Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. |

9. PHYSICAL AND CHEMICAL PROPERTIES

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| Appearance | |
| Physical State | Liquid. |
| Color | Green. |
| Odor | Characteristic. |
| Odor threshold | Not available. |
| pH | 7–9 |
| Melting point/freezing point | Not available. |
| Boiling point | Not available. |
| Flash point | Not flammable |
| Evaporation rate | Not available. |
| Flammability(Solid,Gas) | Not available. |
| Lower and upper explosive (flammable) limits | |
| LOWER LIMIT | Not available. |
| UPPER LIMIT | Not available. |

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| Vapor pressure | Not available. |
| Vapor density | Not available. |
| Relative density | 1.0–1.1 |
| Solubility | Not available. |
| Partition coefficient: n-octanol/water | Not available. |
| Auto-ignition temperature | Not available. |
| Decomposition temperature | Not available. |
| Viscosity | 5–7mPa·s(25°C) |

10. STABILITY AND REACTIVITY

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| Reactivity | No specific test data related to reactivity available for this product or its ingredients. |
| Chemical stability | The product is stable. |
| Possibility of hazardous reactions | Under normal conditions of storage and use, hazardous reactions will not occur. |
| Conditions to avoid | No specific data. |
| Incompatible materials | No specific data. |
| Hazardous decomposition products | Under normal conditions of storage and use, hazardous decomposition products should not be produced. |

11. TOXICOLOGICAL INFORMATION

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| Acute toxicity (Oral) | Not available. |
| Acute toxicity (Dermal) | Not available. |
| Acute toxicity (Inhalation : Gases) | Not available. |
| Acute toxicity (Inhalation : Vapours) | Not available. |
| Acute toxicity (Inhalation : dust/mist) | Not available. |
| Skin corrosion/ Irritation | Not available. |
| Serious eye damage/ irritation | Not available. |
| Respiratory Sensitization | Not available. |
| Skin Sensitization | Not available. |
| Germ cell mutagenicity | Not available. |
| Carcinogenicity | Not available. |
| Reproductive toxicity | Not available. |
| Reproductive toxicity, effects on or via lactation | Not available. |
| Specific target organ Toxicity – Single Exposure | Not available. |
| Specific target organ toxicity – Repeated Exposure | Not available. |
| Aspiration hazard | Not available. |

12. ECOLOGICAL INFORMATION

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| Hazardous to the Aquatic Environment – Acute Toxicity | Not available. |
| Hazardous to the Aquatic Environment – Chronic Toxicity | Not available. |
| Hazardous to the Ozone layer | Not available. |

13. DISPOSAL CONSIDERATIONS

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| Disposal methods | Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. |
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14. TRANSPORT INFORMATION

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| International regulations | |
| Sea (IMDG) | Not regulated. |
| Air (IATA) | Not regulated. |

15. REGULATORY INFORMATION

| | |
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| Singapore – hazardous chemicals under government control | None. |
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16. OTHER INFORMATION

| | |
|-----------------------|---|
| Literature References | SDS of raw material |
| Other data | The information suggested in this Safety Data Sheet does not comprehend everything and should be adopted only as a guide. The accuracy of the information and recommendations suggested herein are credible. However the company makes no warranty regarding such information and recommendations and disclaims all liability for reliance thereon. |